



Hybrid Coupler 3 dB, 90°



Description:

The XEC24A6-03G is a low profile, high performance 3dB hybrid coupler in a new easy to use, manufacturing friendly surface mount package. It is designed for IMS band, RF heating applications in the 2400MHz to 2500MHz range. It can be used in high power applications up to 600 Watts.

Parts have been subjected to rigorous qualification testing and they are manufactured using materials with coefficients of thermal expansion (CTE) compatible with common substrates such as FR4, G-10, RF-35, RO4350 and polyimide. Available in 6 of 6 ENIG (XEC24A6-03G) RoHS compliant finish.

Electrical Specifications:**

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Frequency	Isolation	Insertion Loss	VSWR	Amplitude Balance		
MHz	dB Min	dB Max	Max : 1	dB Max		
2400 - 2500	20	0.15	1.22	± 0.30		
Phase	Power	Operating Temp.				
Degrees	Avg. CW Watts	°C				
90 ± 4.0	600	-55 to +95				

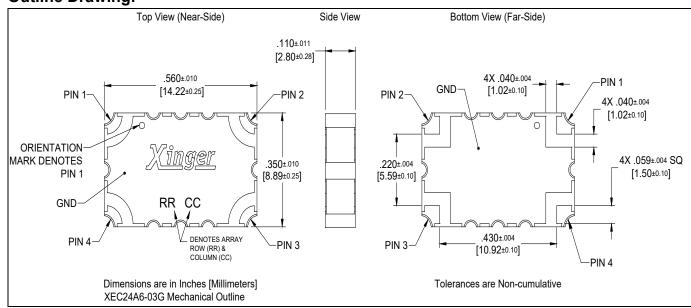
*Power Handling for commercial, non-life critical applications. See derating chart for other applications

**Specification based on performance of unit properly installed on TTM test board with small
signal applied. Specifications subject to change without notice. Refer to parameter definitions
for details

Outline Drawing:

Features:

2400 - 2500 MHz
RF Heating
High Power
Very Low Loss
Production Friendly
Tape and Reel
ENIG Finish



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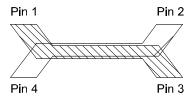
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Hybrid Coupler Pin Configuration

The XEC24A6-03G has an orientation marker to denote Pin 1. Once port one has been identified the other ports are known automatically. Please see the chart below for clarification:



Configuration	Pin 1	Pin 2	Pin 3	Pin 4
Splitter	Input	Isolated	-3dB ∠ θ – 90	-3dB ∠ <i>θ</i>
Splitter	Isolated	Input	-3dB ∠ <i>θ</i>	-3dB ∠ θ – 90
Splitter	-3dB ∠ θ – 90	-3dB ∠ <i>θ</i>	Input	Isolated
Splitter	-3dB ∠ <i>θ</i>	-3dB ∠ θ – 90	Isolated	Input
*Combiner	A ∠ <i>θ</i> − 90	A ∠ <i>θ</i>	Isolated	Output
*Combiner	A ∠ <i>θ</i>	A ∠ <i>θ</i> − 90	Output	Isolated
*Combiner	Isolated	Output	A ∠ <i>θ</i> − 90	A ∠ <i>θ</i>
*Combiner	Output	Isolated	A ∠ <i>θ</i>	A ∠ <i>θ</i> − 90

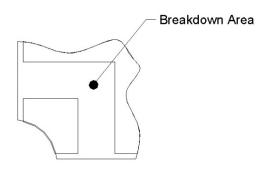
^{*}Note: "A" is the amplitude of the applied signals. When two quadrature signals with equal amplitudes are applied to the coupler as described in the table, they will combine at the output port. If the amplitudes are not equal, some of the applied energy will be directed to the isolated port.



Peak Power Handling

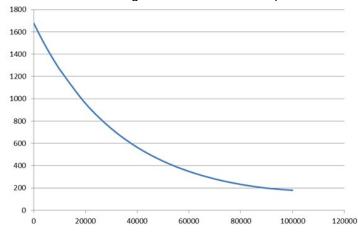
At Sea-Level

High-Pot testing of these couplers during the qualification procedure resulted in a minimum breakdown voltage of 2.0kV (minimum recorded value). This voltage level corresponds to a breakdown resistance capable of handling at least 12dB peaks over average power levels, for very short durations. The breakdown location consistently occurred across the air interface at the coupler contact pads (see illustration below). The breakdown levels at these points will be affected by any contamination in the gap area around these pads. These areas must be kept clean for optimum performance.



At High Altitudes

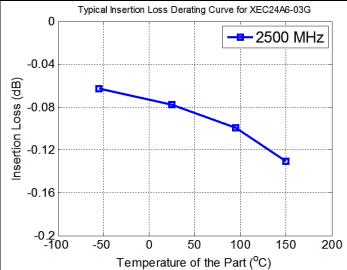
Breakdown voltage at high altitude reduces significantly comparing with the one at sea level. As an example, plot below illustrates reduction in breakdown voltage of 1700 V at sea level with increasing altitude. The plot uses Paschen's Law to predict breakdown voltage variation over the air pressure.



It is recommended that the user test for voltage breakdown under the maximum operating conditions and over worst case modulation induced power peaking. This evaluation should also include extreme environmental conditions (such as high humidity) and physical conditions such as alignment of part to carrier board, cleanliness of carrier board etc.

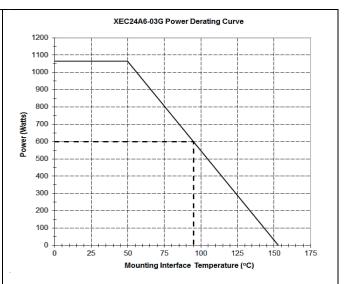


Insertion Loss and Power Derating Curves



Insertion Loss Derating

The insertion loss, at a given frequency, of a group of couplers is measured at 25°C and then averaged. The measurements are performed under small signal conditions (i.e. using a Vector Network Analyzer). The process is repeated at 85°C and 150°C. A best-fit line for the measured data is computed and then plotted from - 55°C to 150°C.



Power Derating

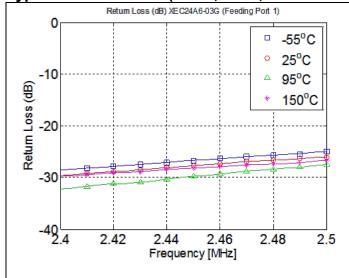
The power handling and corresponding power derating plots are a function of the thermal resistance, mounting surface temperature (base plate temperature), maximum continuous operating temperature of the coupler, and the thermal insertion loss. The thermal insertion loss is defined in the Power Handling section of the data sheet.

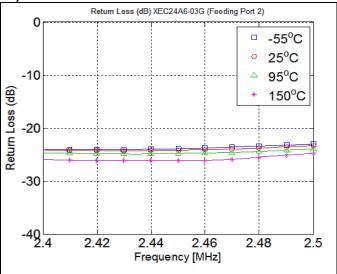
As the mounting interface temperature approaches the maximum continuous operating temperature, the power handling decreases to zero.

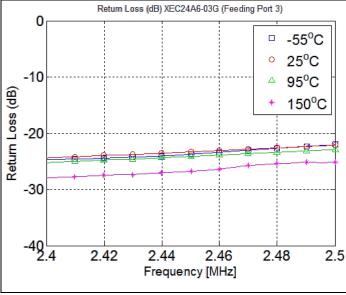
If mounting temperature is greater than 95°C, Xinger coupler will perform reliably as long as the input power is derated to the curve above.

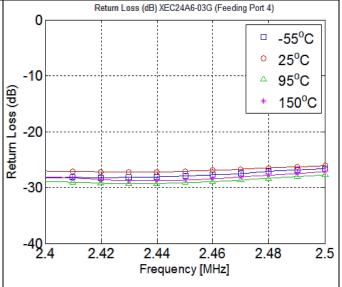


Typical Performance (-55°C, 25°C, 95°C & 150°C): 2400-2500 MHz

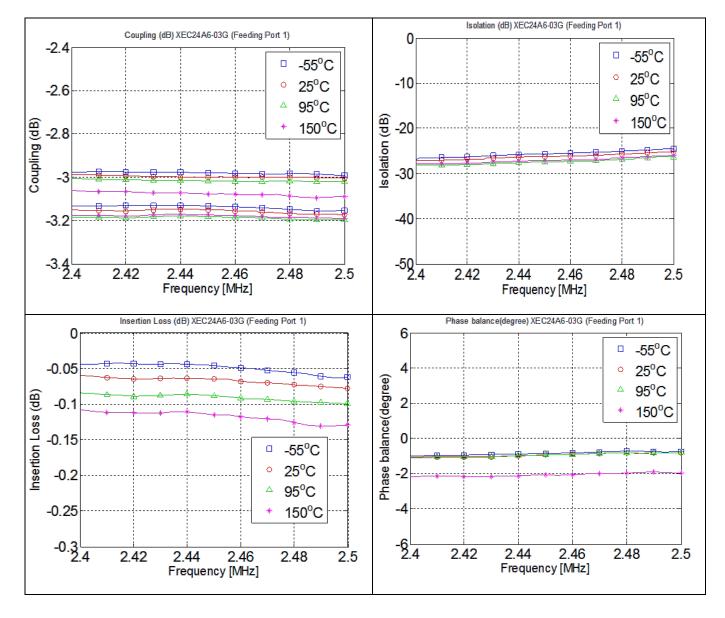












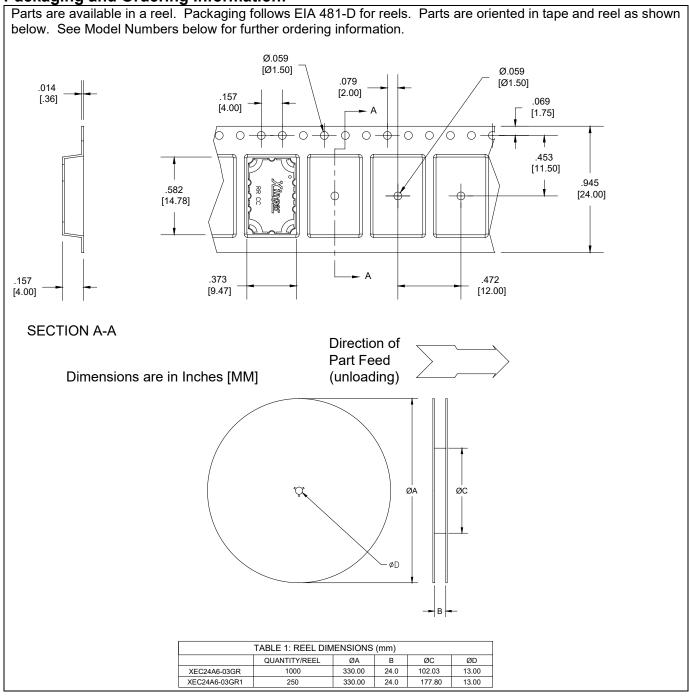


Definition of Measured specifications

Parameter	Definition	Mathematical Representation	
VSWR (Voltage Standing Wave Ratio)	The impedance match of the coupler to a 50Ω system. A VSWR of 1:1 is optimal.	$VSWR = \frac{V_{max}}{V_{min}}$ $Vmax = voltage \ maxima \ of \ a \ standing \ wave$ $Vmin = voltage \ minima \ of \ a \ standing \ wave$	
Return Loss	The impedance match of the coupler to a 50Ω system. Return Loss is an alternate means to express VSWR.	Return Loss(dB) = $20\log \frac{VSWR + 1}{VSWR - 1}$	
Insertion Loss	The input power divided by the sum of the power at the two output ports.	Insertion Loss(dB) = $10\log \frac{P_{in}}{P_{cpl} + P_{direct}}$	
Isolation	The input power divided by the power at the isolated port.	Isolation(dB) = $10\log \frac{P_{in}}{P_{iso}}$	
Phase Balance	The difference in phase angle between the two output ports.	Phase at coupled port – Phase at direct port	
Amplitude Balance	The power at each output divided by the average power of the two outputs.	$10log rac{P_{cpl}}{(P_{cpl} + P_{direct})/2} \text{and} 10log rac{P_{direct}}{(P_{cpl} + P_{direct})/2}$	



Packaging and Ordering Information:



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